

Date: Monday, 7/30/2007 1:54:04 PM  
 User: Kim Johnston

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: PIN PIN ASSEMBLY	
Job Number	: 33795				
Estimate Number	: 11492				
P.O. Number	: N/A		Part Number	: D2444	
This Issue	: 7/30/2007	S.O. No. : N/A	Drawing Number	: D2444 REV B	
Prsht Rev.	: NC		Project Number	: N/A	
First Issue	: N/A		Drawing Revision	: B	
Previous Run	: 29379		Material	: N/A	
Written By			Due Date	: 8/20/2007 Qty: 6 Um: Each	
Checked & Approved By					
Comment	: Est: C 03.04.04 Reformat; Incorporated D2690-X KJ/RF				

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	D26906	Lanyard 
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s) <i>B 31191 X 2</i> Lanyard Qty Part Number Description Batch <i>B18207 X - B1821</i> ✓ 1 D2690-6 Lanyard <i>B19300 X 3</i> <i>mlo7/08/20</i>
2.0	BLRS002	Pip Pin 
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s) Pip Pin Qty Part Number Description Batch <i>B 102160</i> ✓ <i>mlo</i>
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1 
		Comment: SMALL & MEDIUM FAB RESOURCE 1 Assemble D2444 as per Dwg D2444 Identify as D2444 <i>mlo7/08/20</i> <i>X6</i>
4.0	QC5	INSPECT WORK TO CURRENT STEP 
		Comment: INSPECT WORK TO CURRENT STEP <i>mlo 07/08/20</i> <i>X6</i> <i>coen</i>
5.0	PACKAGING 1	PACKAGING RESOURCE #1 
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>EP 07/08/21 60</i>

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA: E2 Date: 07/08/21  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action      Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PIN PIN ASSEMBLY

Job Number: 33795

Part Number: D2444

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



(6)

Comment: FINAL INSPECTION/W/O RELEASE

7/30/08/21

Job Completion



W/08/21

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action      Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

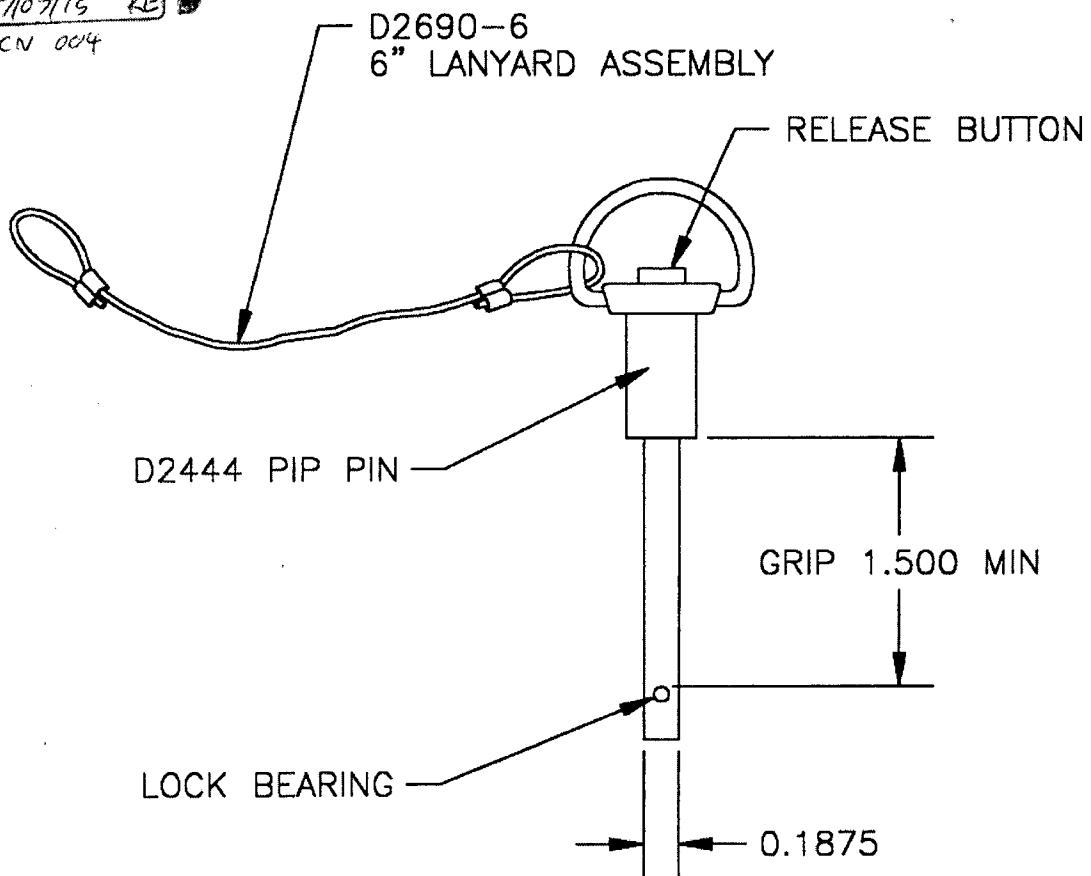
NOTE: Date & initial all entries

**DART**

DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. B
		D2444	SHEET 1 OF 1
DATE		TITLE	SCALE
97.07.15		PIP PIN	1:1
A	95.08.31	NEW ISSUE	
B	97.07.15	ADD LANYARD PART NUMBER	

## SPECIFICATION CONTROL DRAWING

**RELEASED**  
07/07/15 KE  
 ECN 004



### LIST OF POSSIBLE PIP PIN SUPPLIERS AND PART NUMBERS

- AVIBANK BLC3RC15S RING HANDLE
- AVIBANK BLC3B15S BUTTON HANDLE
- AVIBANK BLC3TA15S 'T' HANDLE
- AVIBANK BLC3LA15S 'L' HANDLE

SHOP COPY  
 RETURN TO  
 ENGINEERING  
 UNCONTROLLED COPY  
 SUBJECT TO AMENDMENT  
 WITHOUT NOTICE  
 WORK ORDER  
 NO. 33795